# **ORABOND<sup>®</sup> 1819**

### **Description**

This tape consists of a white, closed-cell polyethylene foam coated on both sides with a modified solvent acrylate adhesive. The modified acrylate adhesive possesses a high initial adhesion and a high shear strength.

## Carrier

Closed-cell polyethylene foam, white, 2000 micron

#### Liner

Blue paper, 90 g/m<sup>2</sup>, both sides coated with silicone

#### Adhesive

Modified solvent acrylate

#### Area of use

For the installation of even surfaced spray cast and extruded plastic parts such as panels, bars and signs, as well as plexiglass mirrors for interior fit-outs and displays. For use as an adhesive medium for hooks, handles and dispensers on even surfaces. Due to good UV, water and age resistance this product is also suitable for external applications.

## **Technical Data**

Thickness* (foam and adhesive)	2100 micron
Density*	55 kg/m <sup>3</sup>
Temperature resistance***	-40° C to +100° C
LoopTack* (FINAT TM 9)	28 N/25 mm
Adhesive power*	after 1 min 18 N/25 mm
(FINAT TM 1, on stainless steel,	after 20 min > 19 N/25 mm, foam tear
one side covered with 50 micron polyester film)	after 24 h > 19 N/25 mm, foam tear
Shear strength*	> 300 hours at 23° C
(FINAT TM 8, on stainless steel,	> 3 hours at 70° C
one side covered with 50 micron polyester film)	
Temperature resistance* (S.A.F.T.)	85° C
Shelf life**	2 years
Application temperature	> +15° C
* average ** in original packaging, at 20°C and 50% rela	ative humidity *** 1h, normal climate of Central Europe

average in original packaging, at 20°C and 50% relative humidity 1h, normal climate of Central Europe

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